



**Mining Gassy Coals**  
**Eurock 2018**  
**22 May 2018**  
**Ian Gray**

**Sigra Pty Ltd**

**93 Colebard Street West, Acacia Ridge, Brisbane Queensland 4110, Australia**

**Tel: +61 (7) 3216 6344 Fax: +61 (7) 3216 6988**

**<http://www.sigra.com.au>**

**Email: [info@sigra.com.au](mailto:info@sigra.com.au)**



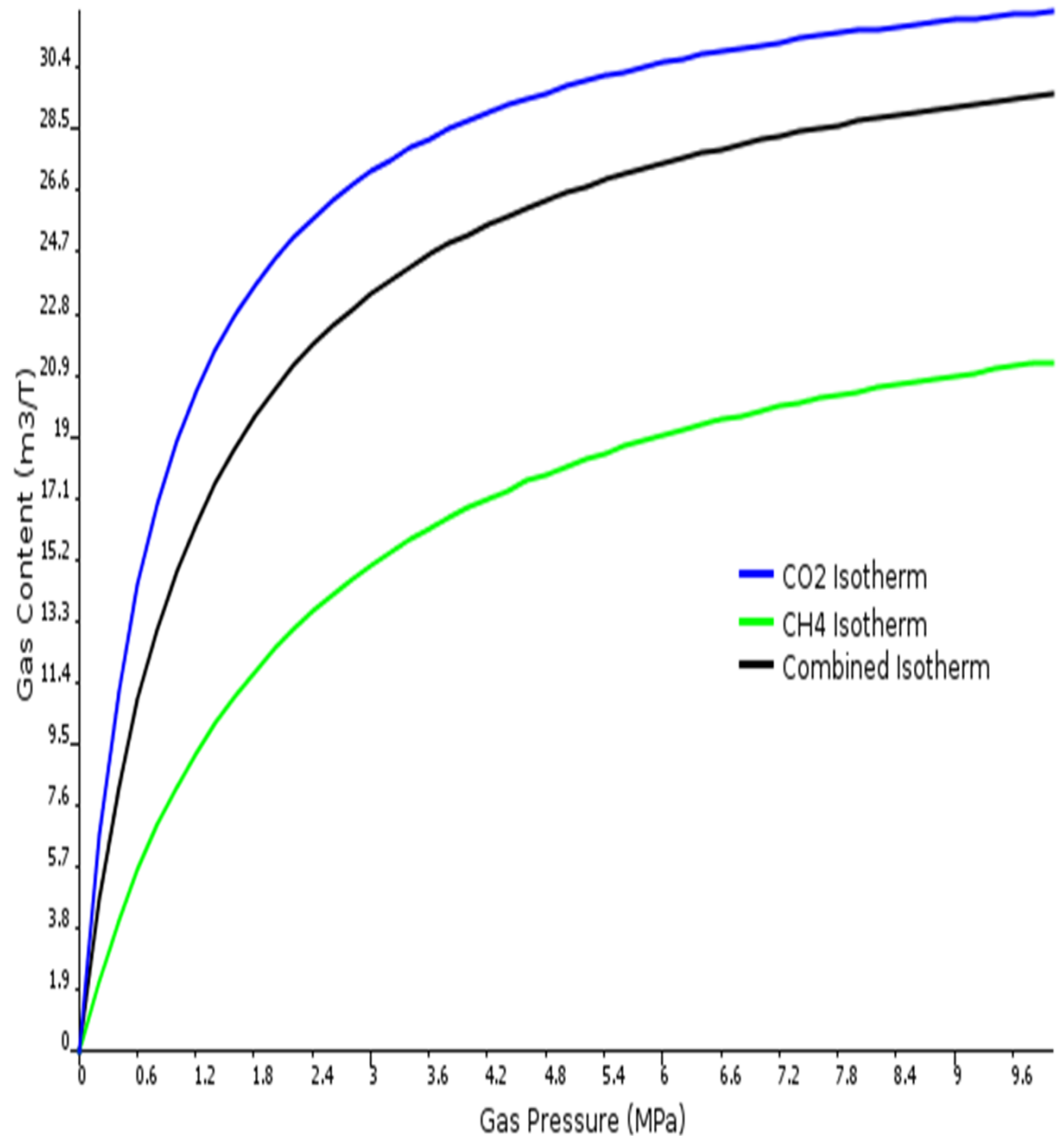
# THE IMPORTANCE OF THE SORPTION ISOTHERM

- The sorption isotherm is the relationship between gas content at reservoir pressure
- It is dependent on
  - Coal Type
  - Gas composition
  - Order by which the gas got into the coal?

# Mixed Gas Isotherms

- Water and Gas competing for storage
- CH<sub>4</sub> vs CO<sub>2</sub> vs H<sub>2</sub>O
- Isotherms obtained by re-absorption process
- Have to calculate mixed gas behaviour?
- Theoretical methods IAS and extended Langmuir – these are incorrect
- NATIVE SORPTION ISOTHERMS
  - MEASURE WHAT YOU GET OUT OF COAL ON INITIAL DESORPTION

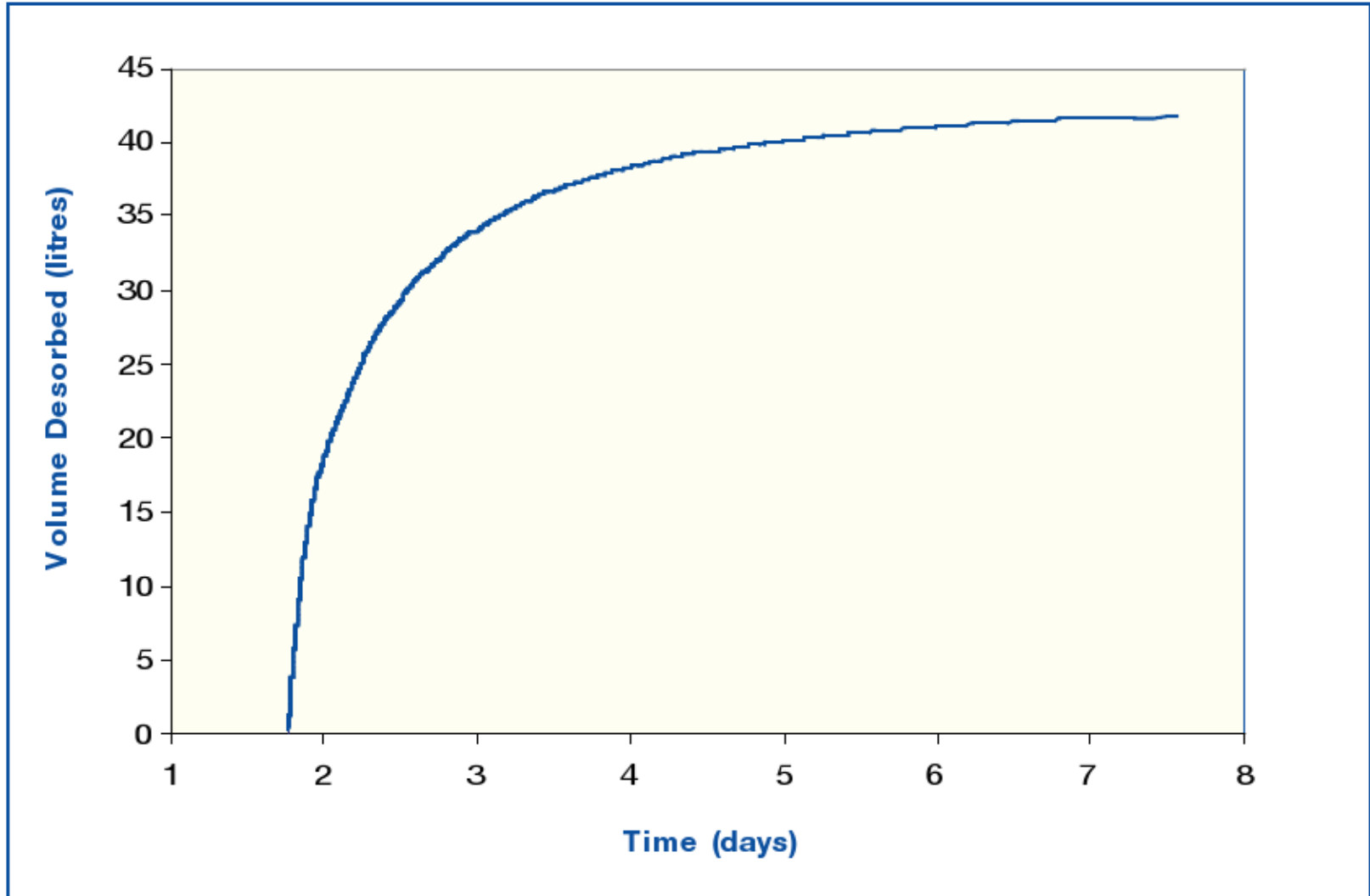
The theoretical isotherm made up from component isotherms is probably wrong!



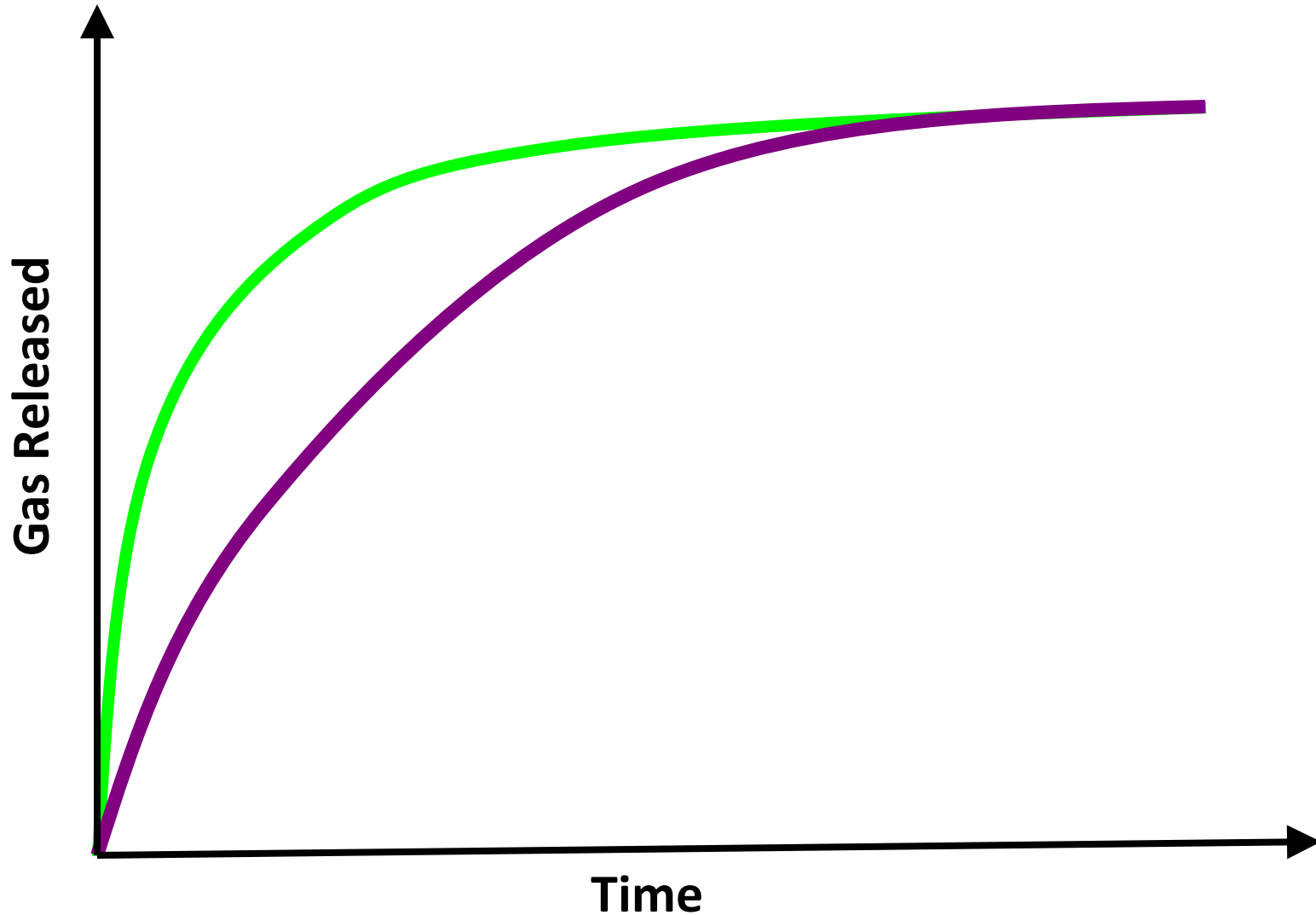
# DIFFUSION IS IMPORTANT

- DIFFUSION RATE IS DEPENDENT ON
- GAS CONCENTRATION GRADIENT
- DIFFUSION COEFFICIENT
- Diffusion is the key to gas release from broken coal
  - In an outburst
  - On the face or belt
  - From the goaf

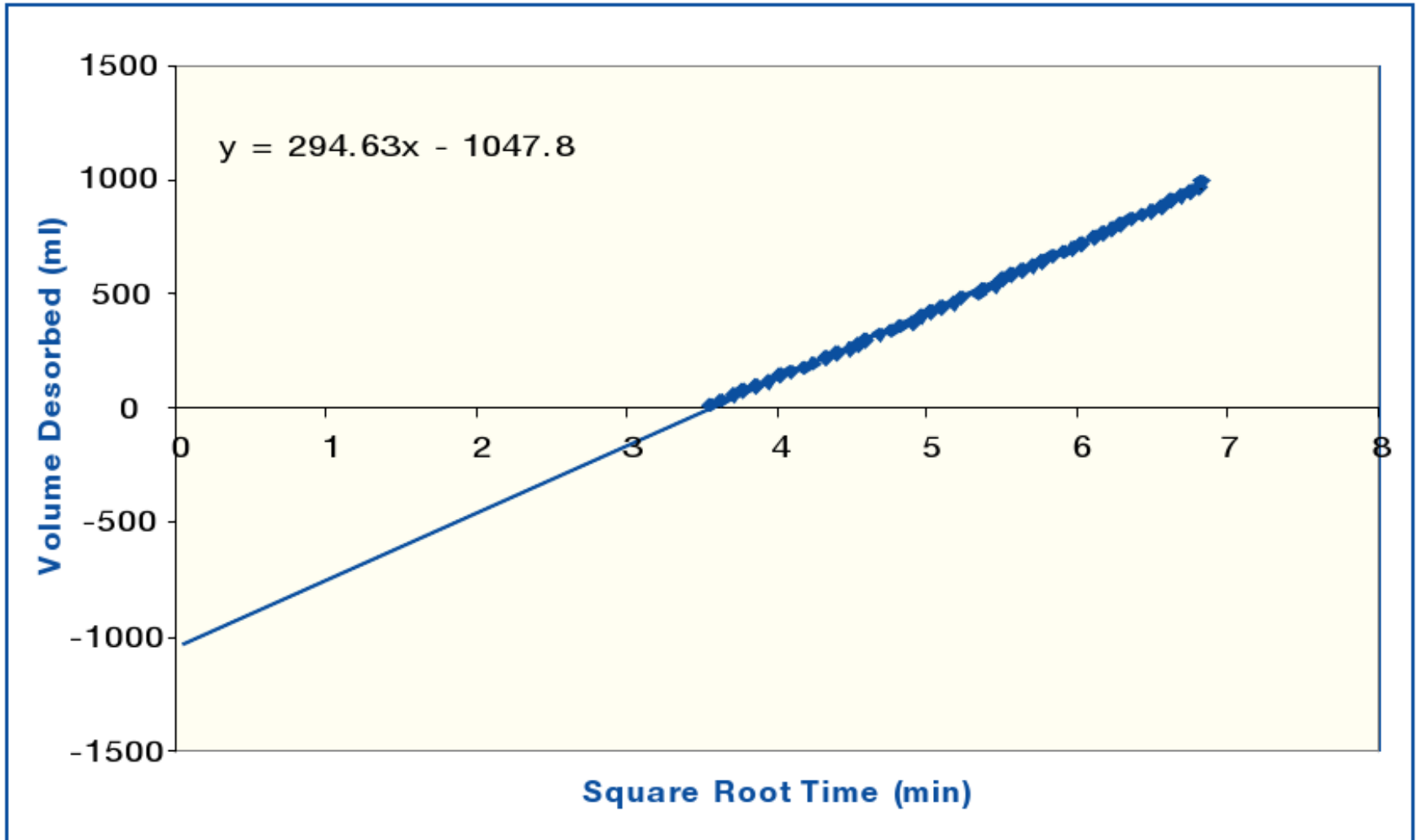
# Desorbed Gas Measurement



# Core Desorption and Theoretical Diffusion Curves from an Uniform Cylinder



# Lost Gas Determination Plot





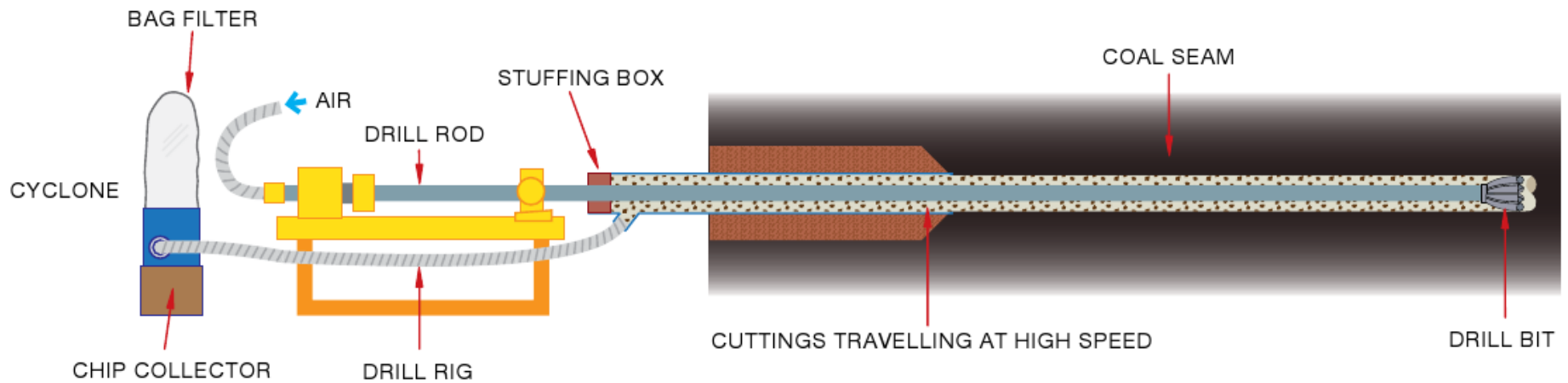
# SHORT TERM DIFFUSION COEFFICIENT

- MAY BE CALCULATED FROM THE SLOPE OF THE INITIAL DESORPTION PROCESS AND THE TOTAL GAS CONTENT OF THE CORE
- IS IN ALL PRACTICALITY A COMBINED MEASUREMENT OF DIFFUSION COEFFICIENT AND CORE FRACTURING
- IN HIGHLY FRACTURED CORE WE SHOULD SIMPLY NOTE THE RATE OF DESORPTION OF THE SAMPLE MASS OF COAL

# DIFFUSION COEFFICIENT IS AN IMPORTANT OUTBURST PARAMETER

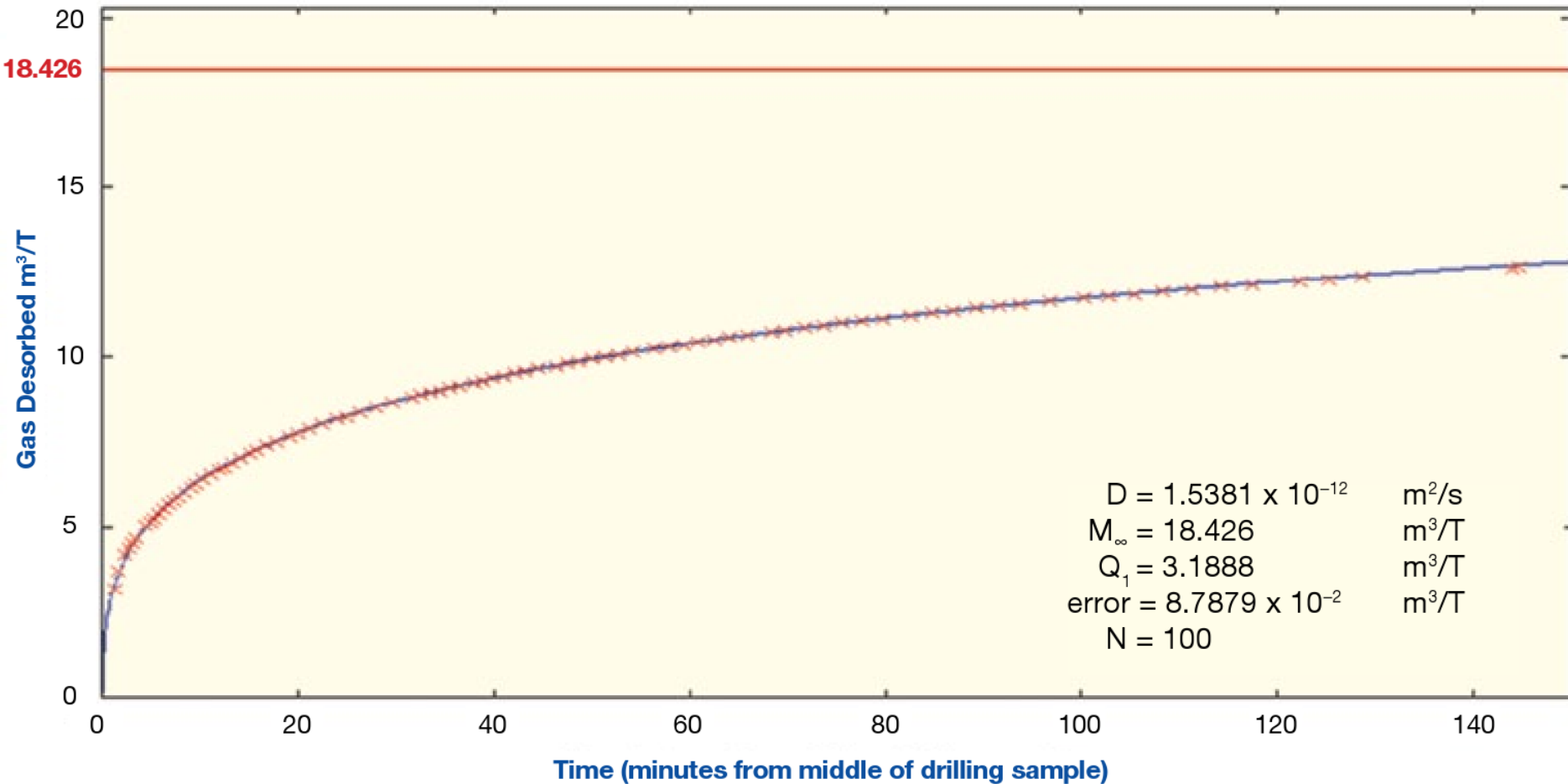
- HIGH GAS CONTENT
  - + HIGH DIFFUSION RATES
  - + SMALL PARTICLES
  - = HIGH OUTBURST RISK

# Dry Drilling Sampling System

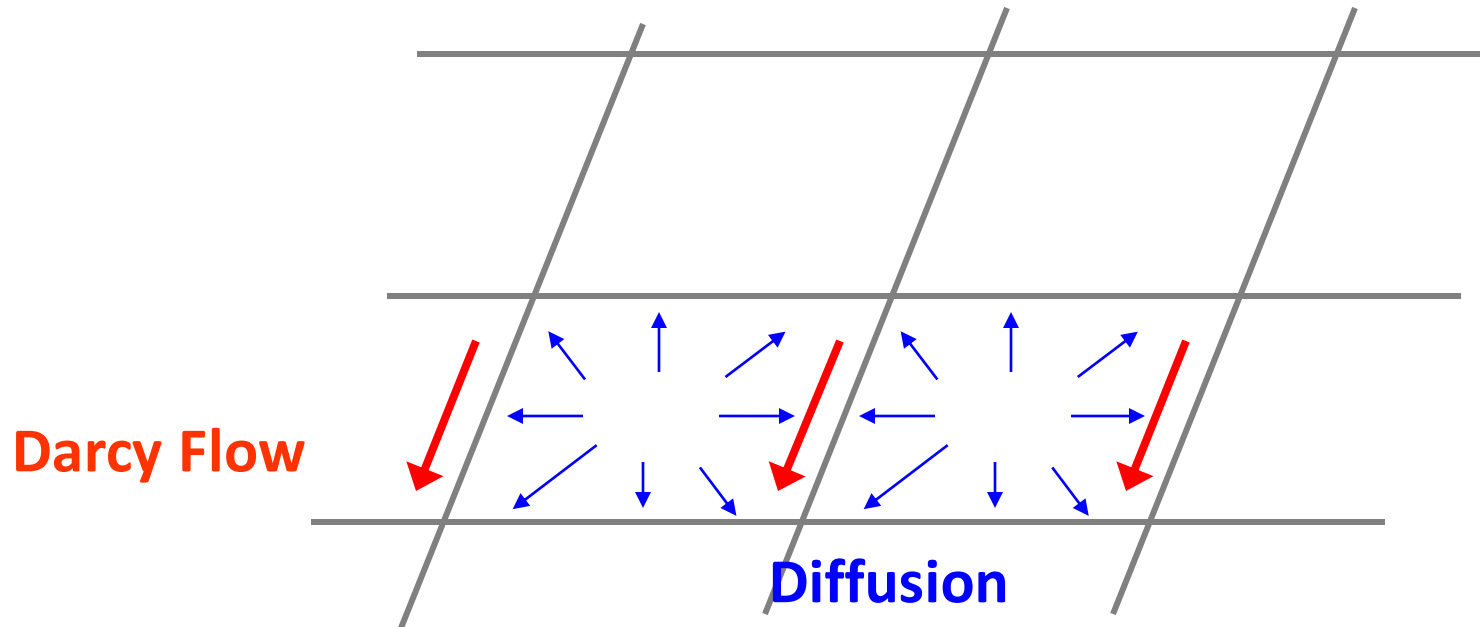


Dry drilling sampling system

# Modelled Gas Desorption vs. Recorded Gas Desorption



# Gas Flow In Coal



Darcy Flow

$$V = -\frac{k}{\mu} \cdot \frac{dp}{dx}$$

Diffusion

$$F = -D \frac{dC}{dx}$$

# INVOLVES WATER AND GAS THOUGH SOME DRY SEAMS DO EXIST

DROPPING WATER PRESSURE TO ACHIEVE  
DESORPTION MUST BE ACHIEVED FIRST IN A  
WET COAL

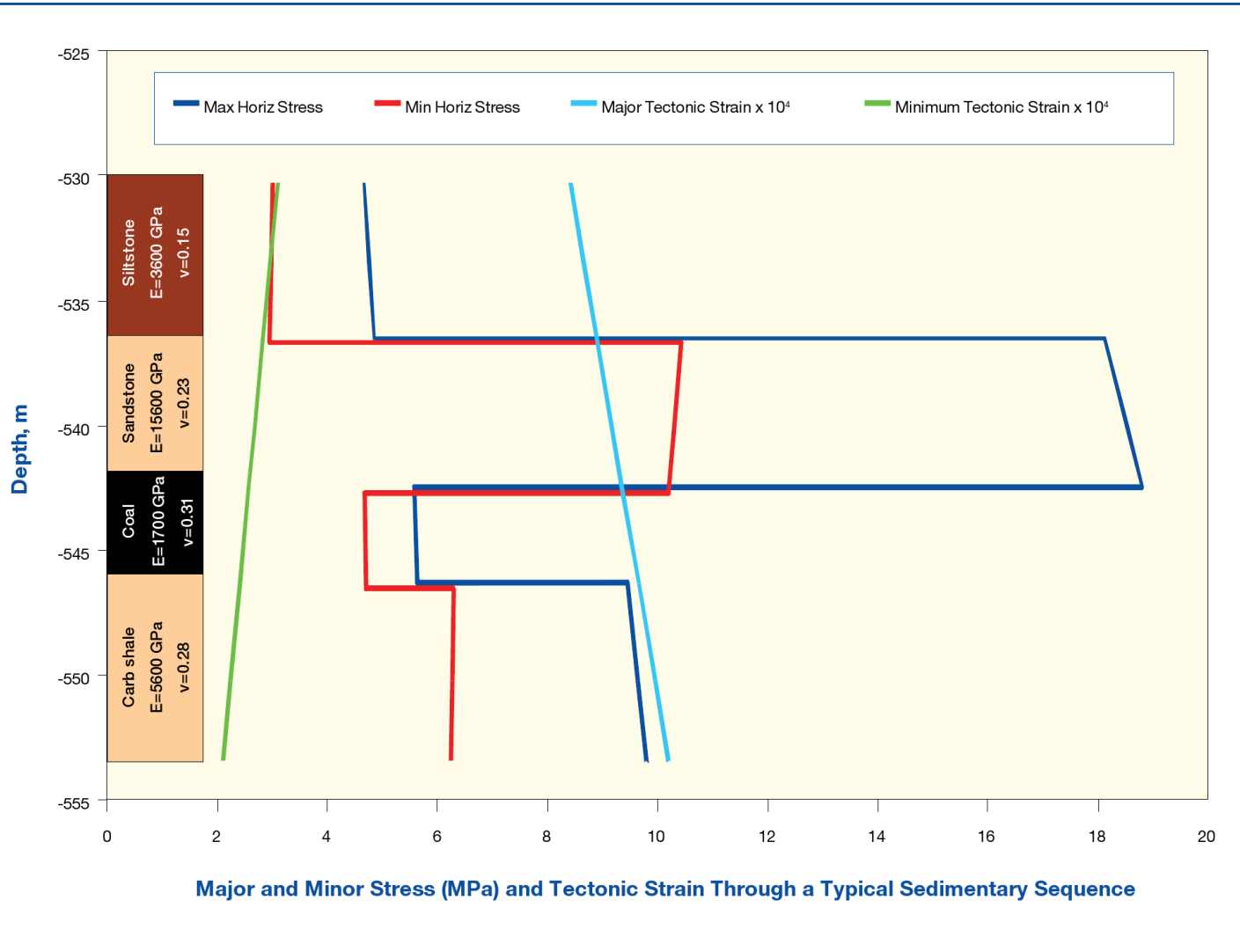
THE RATE LIMITING STEP IN GAS DRAINAGE MAY  
THEN BE EITHER DIFFUSIVE FLOW OR  
PERMEABILITY

DIFFUSION GOVERNS IF THE CLEAT SPACING IS  
HIGH

# LOW PERMEABILITY COALS

- NO CLEATS
- FILLED CLEATS
- HIGHLY STRESSED
  - PERMEABILITY MAY CHANGE BY ORDERS OF MAGNITUDE WITH CHANGES IN EFFECTIVE STRESS

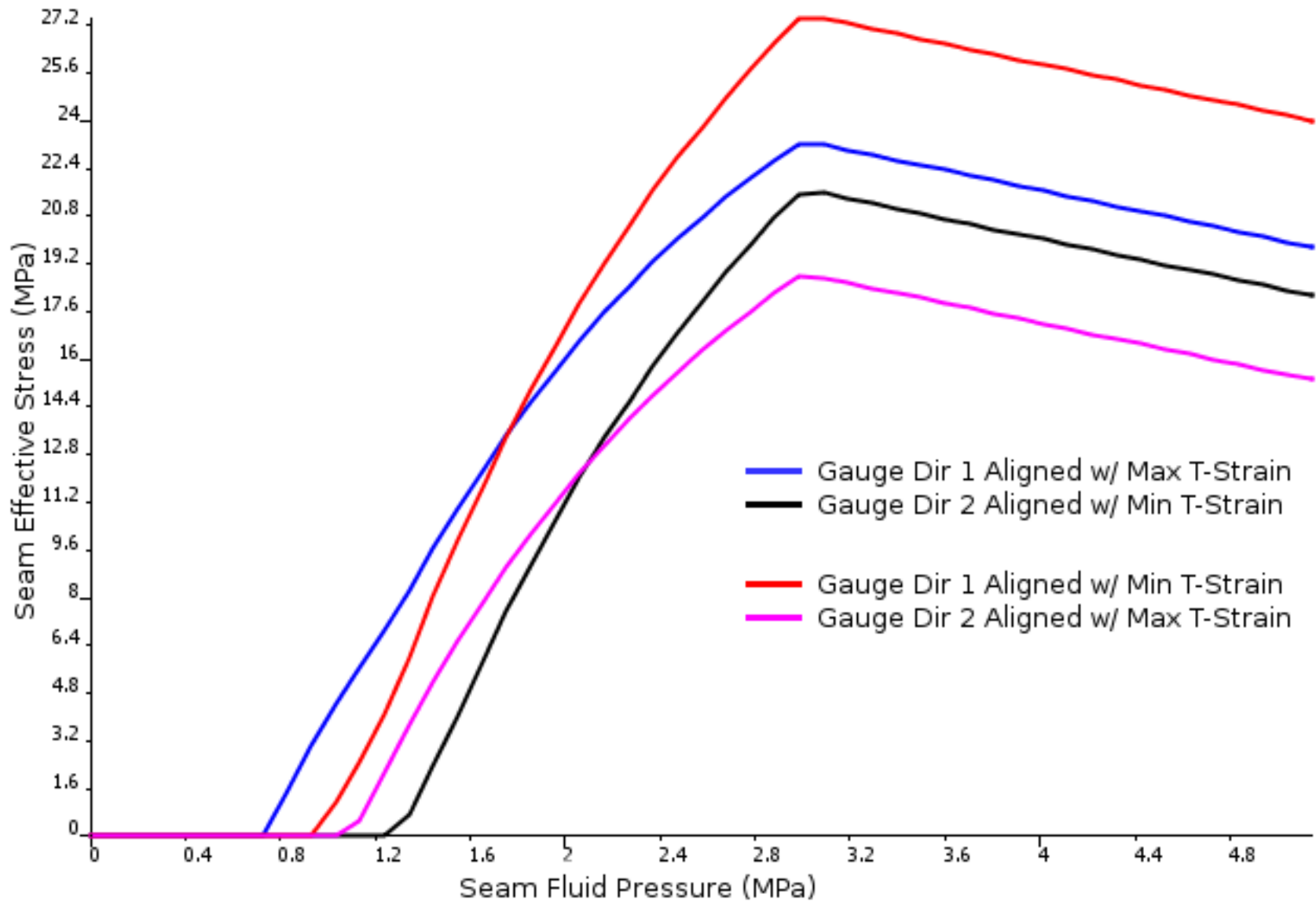
# Layered Sedimentary Strata with Varying Stiffness and Poisson's Ratio





# THE IMPORTANCE OF STRESS PATH

- THE EFFECTIVE STRESS IN COALS CHANGES WITH DRAINAGE DUE TO LOWERING FLUID PRESSURE AND DUE TO THE EFFECTS OF SHRINKAGE
- WHICH DOMINATES?





# Mining Tight Highly Gassy Coals

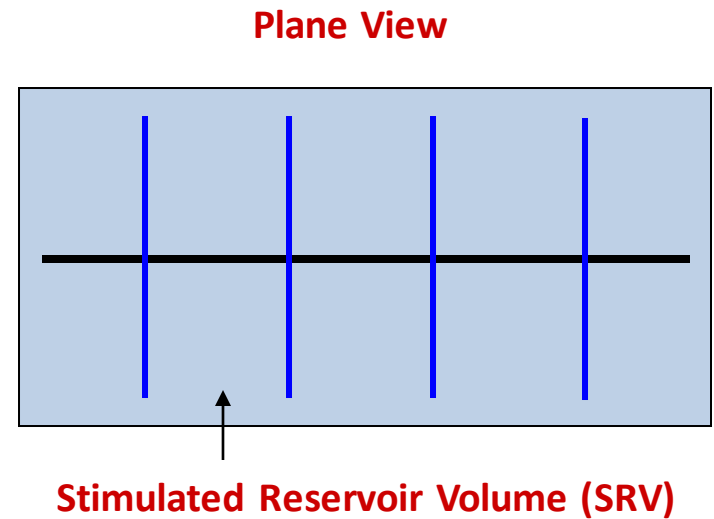
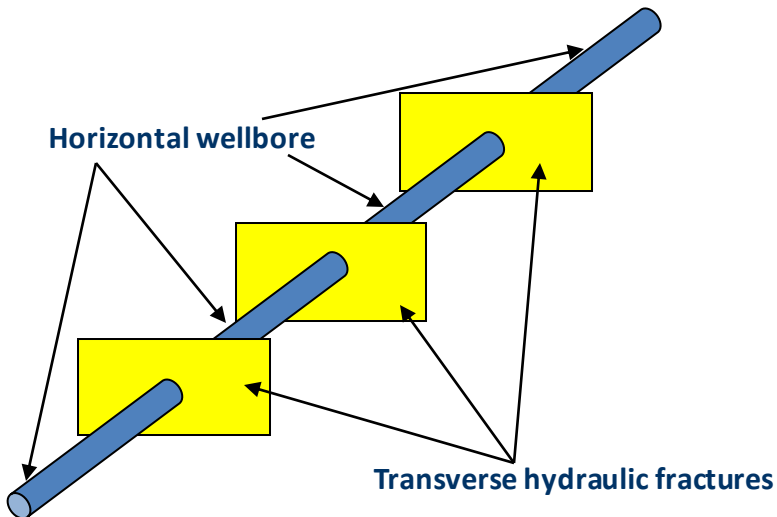
- Old European Practise to mine an initial seam in a sequence
- Mining of one seam de-stresses adjacent seams and permits gas drainage
- Assumes that one seam can be mined safely
- This is mining rate dependent – traditionally the mining rates are low

# Tight Shale Gas Extraction

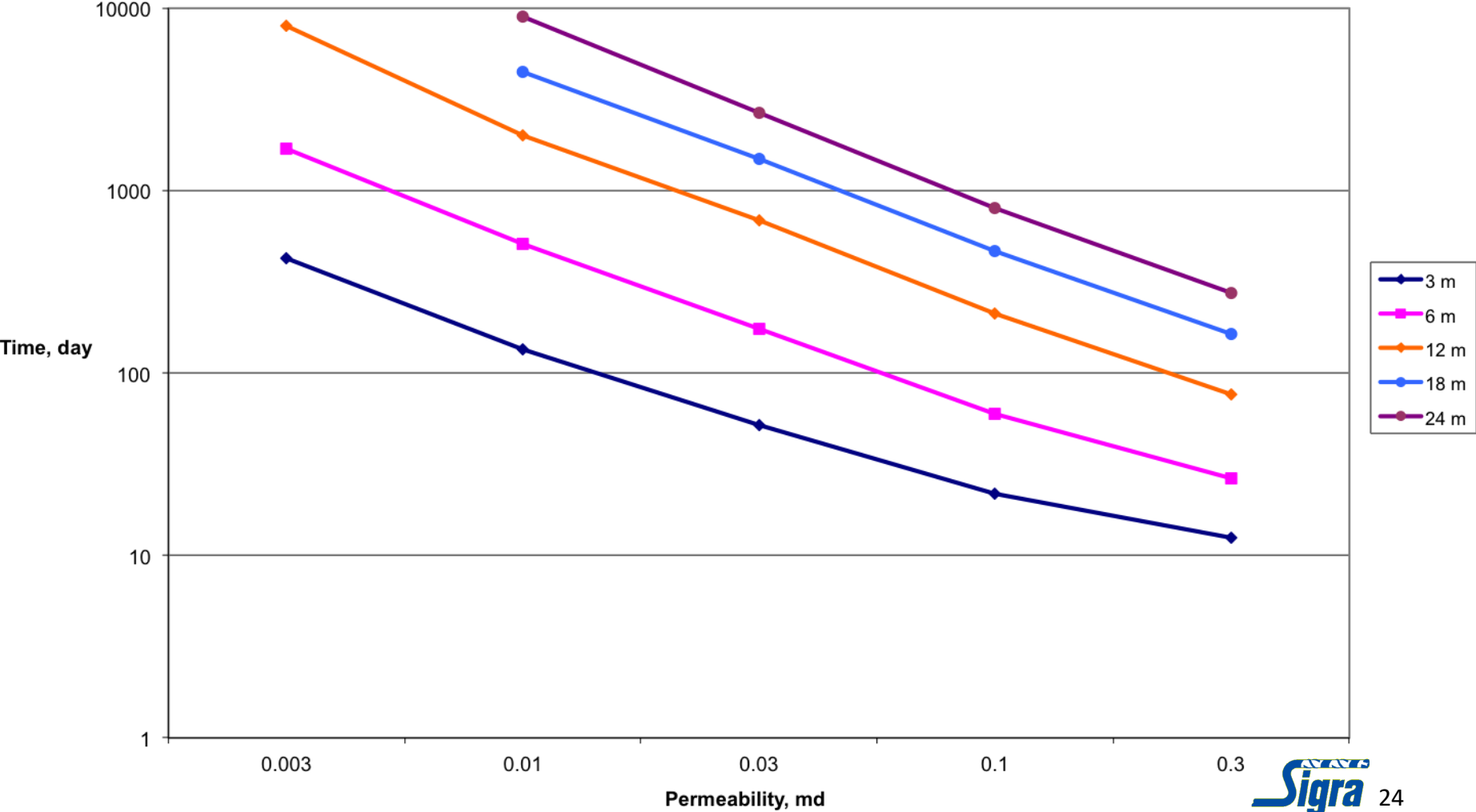
- Formation must be gassy
- Drill sub horizontal wells in tight formation
- Undertake multiple hydrofracturing from horizontal well
- Create primary permeability

# Combine Old European and Tight Gas Practise

- Ideal Concept - Horizontal Wells with Transverse Fractures
- This is not a normal fracture initiation orientation from a hole.



# Drainage times Vs frac spacing for 15 to 3 cu.m/tonne methane





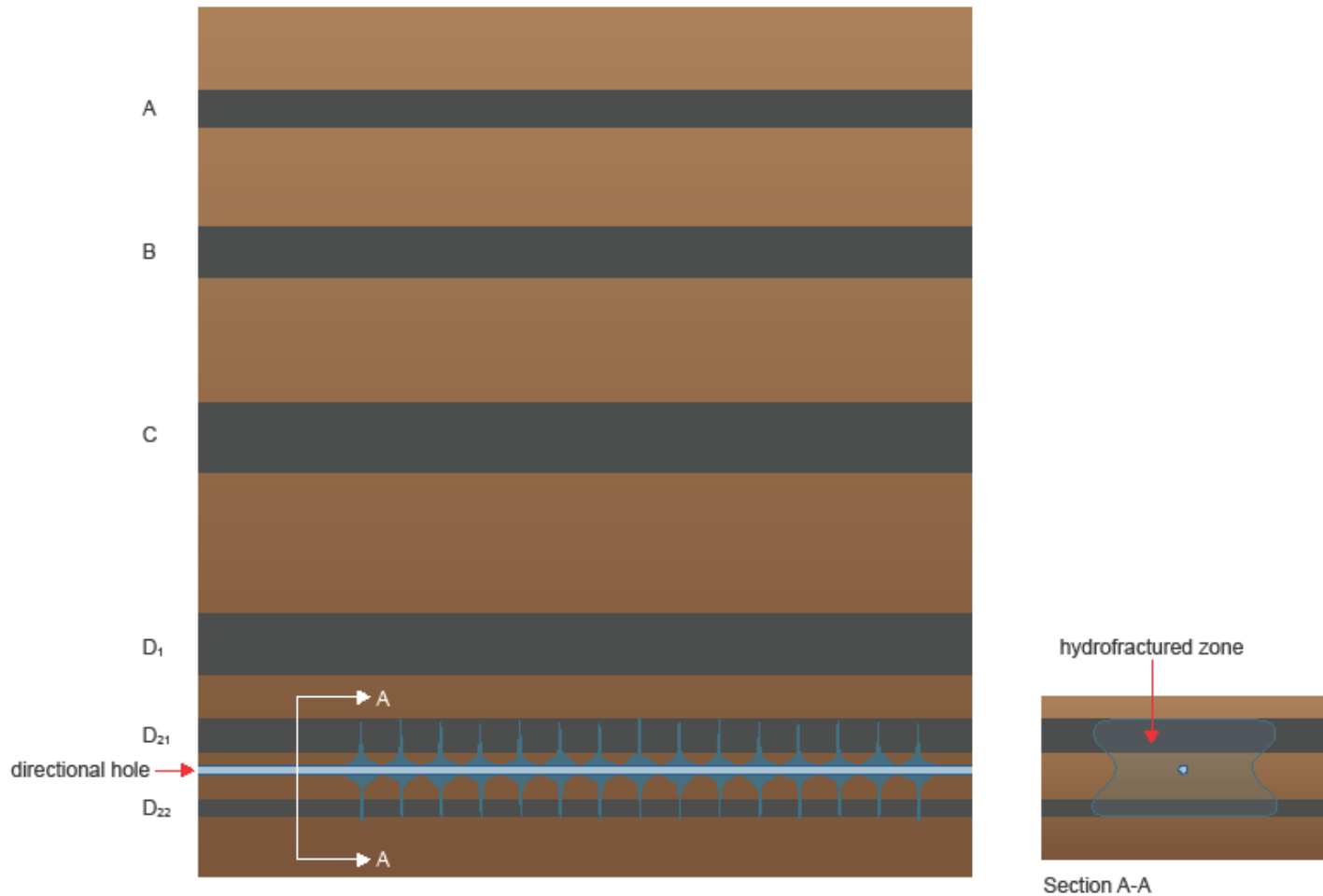


Figure 1: Drill and frac first seam from floor in area of gateroads – elevation. Also note Section A-A.

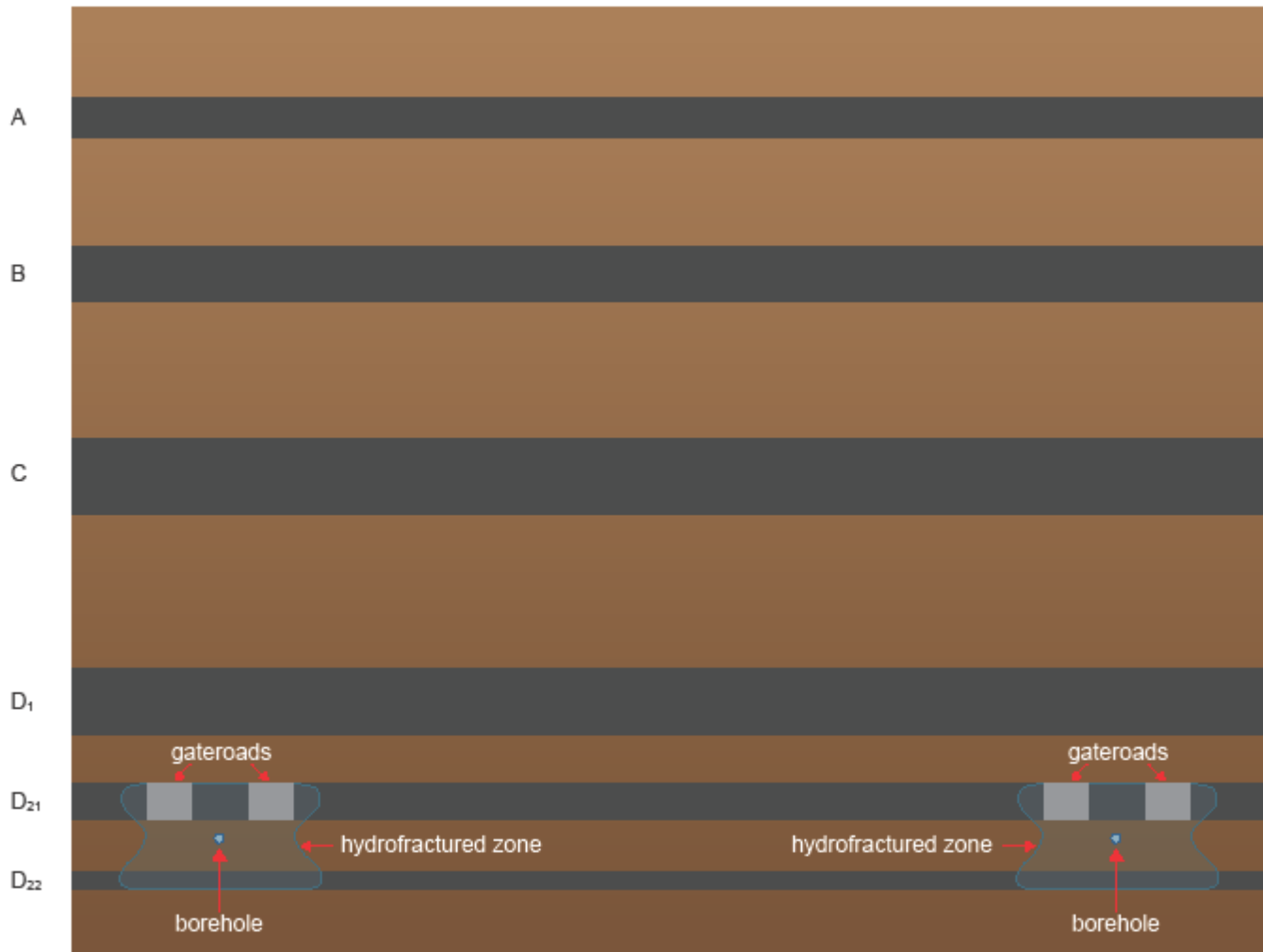


Figure 2: Develop gateroads in drained area – section

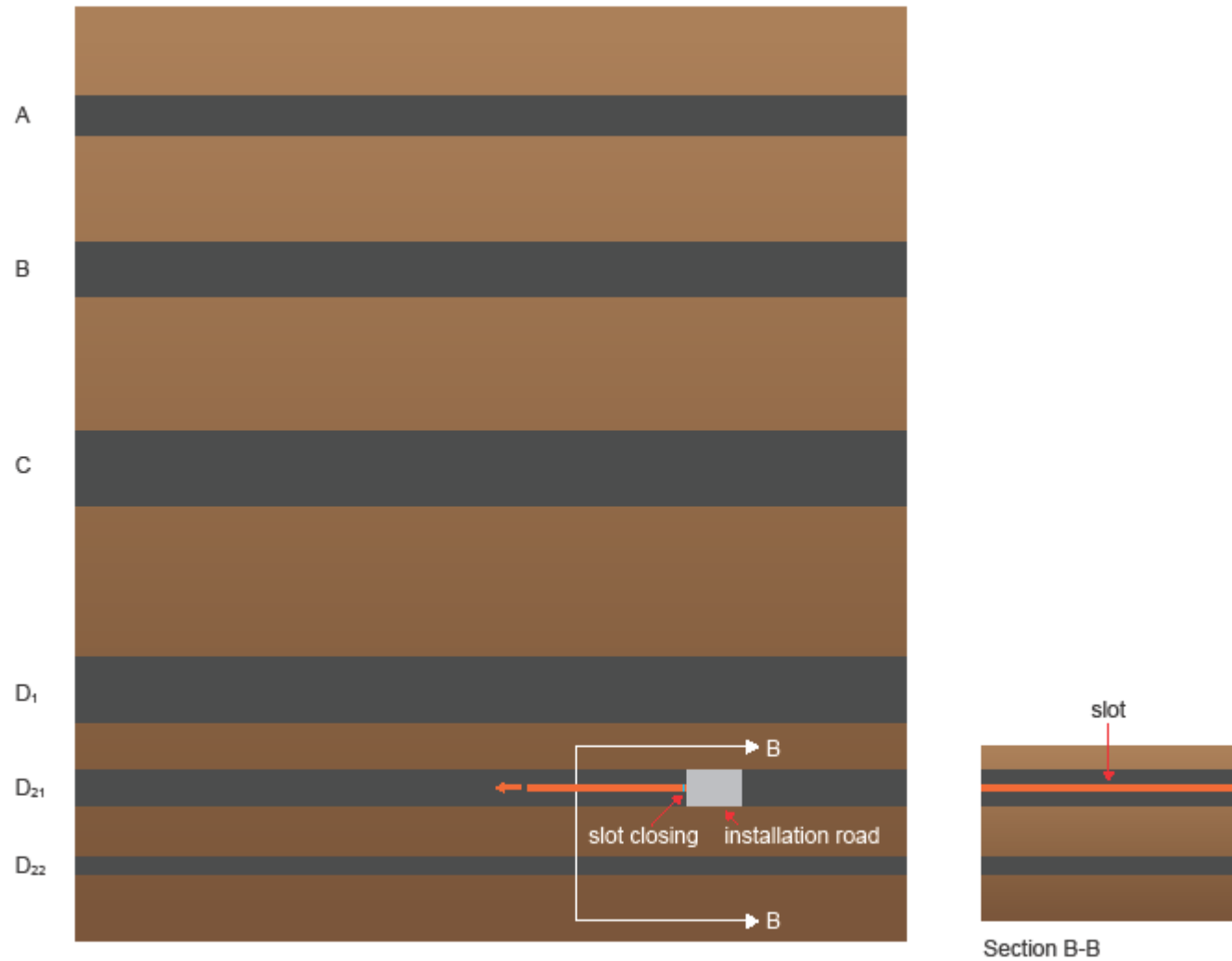


Figure 3: Slot longwall block between gateroads to de-stress and de-gas – elevation

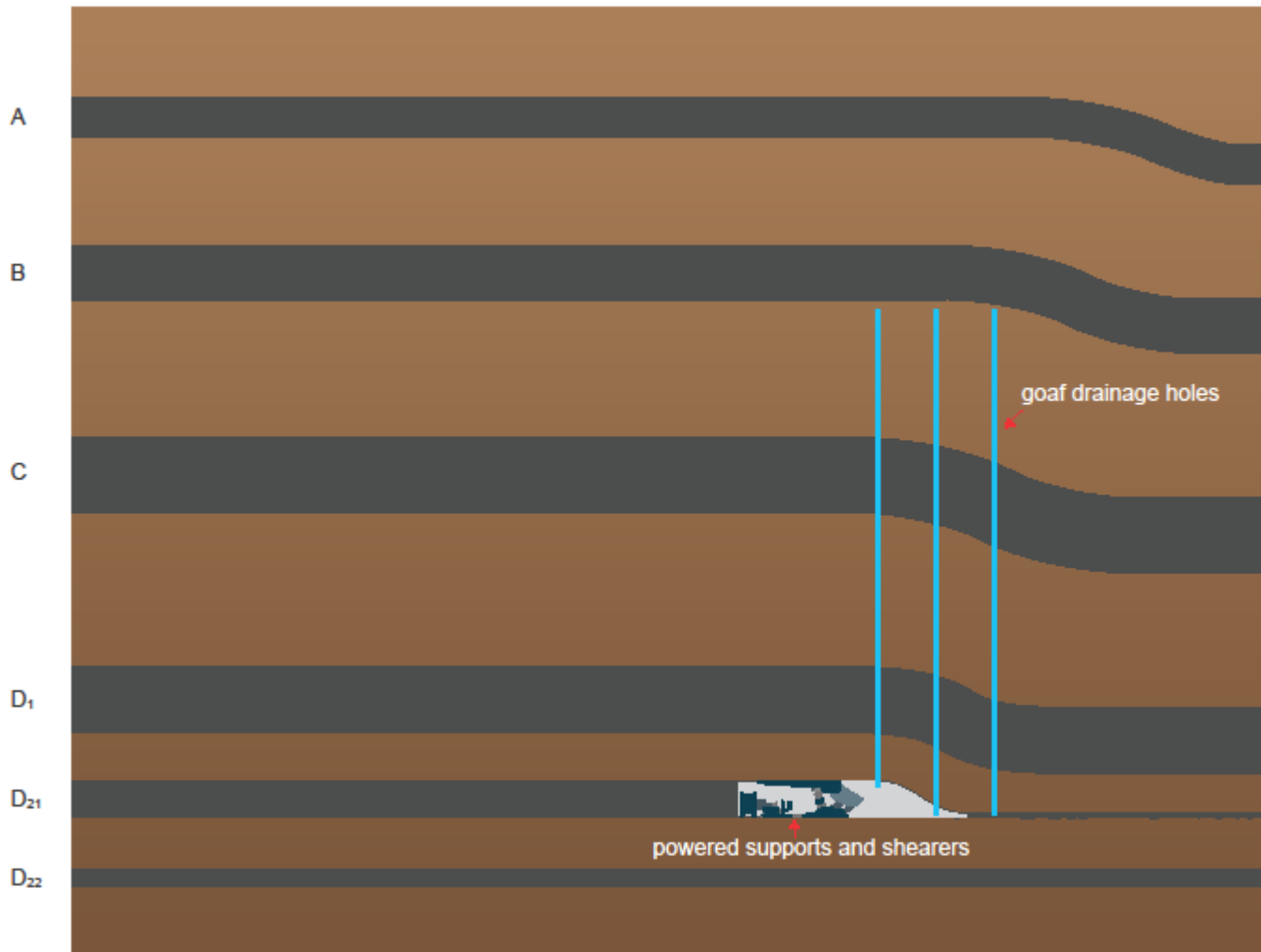


Figure 4: Longwall mining D<sub>21</sub> with goaf drainage holes – elevation

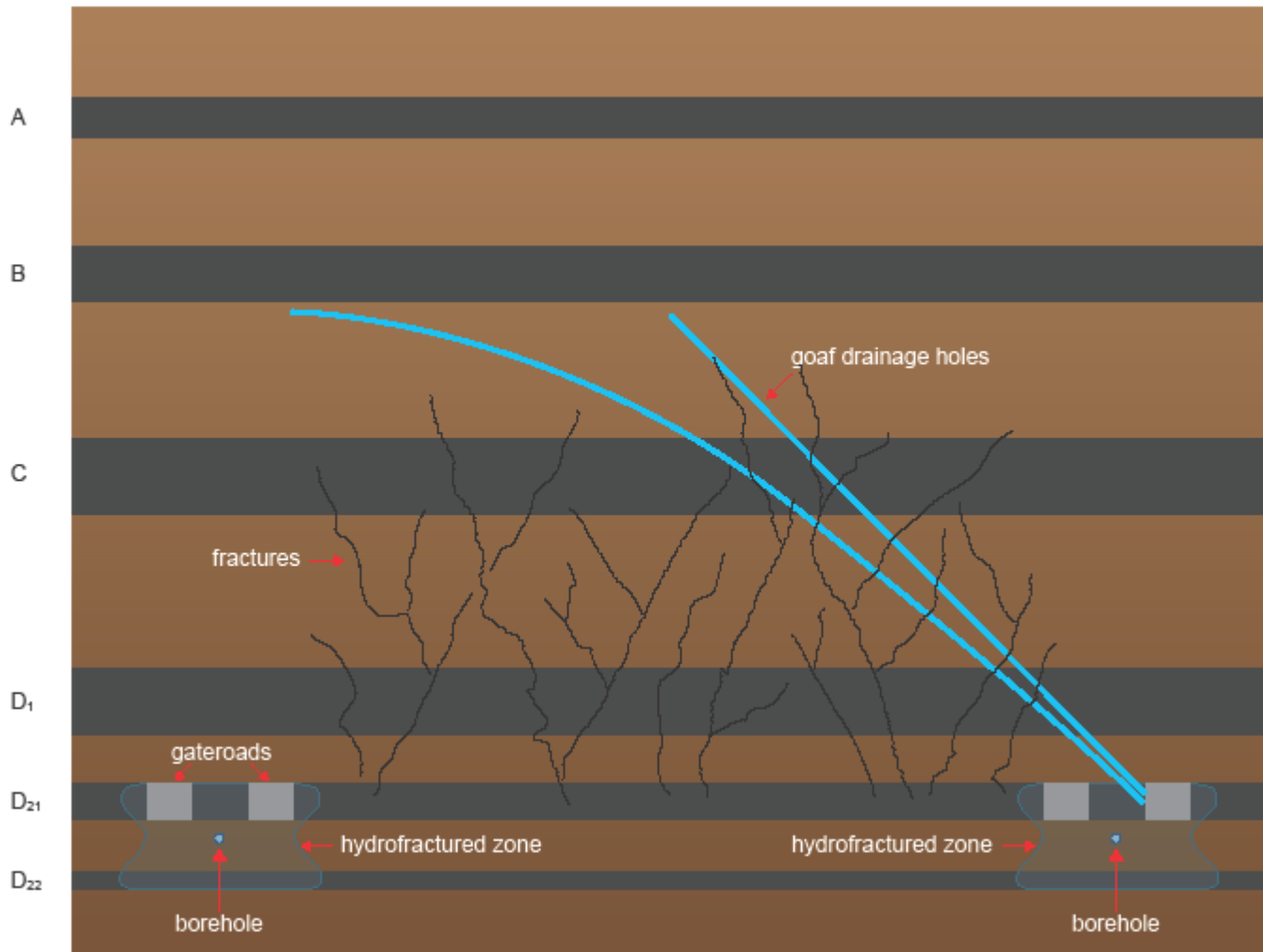


Figure 5: Longwall mining D<sub>21</sub> with goaf drainage holes – section

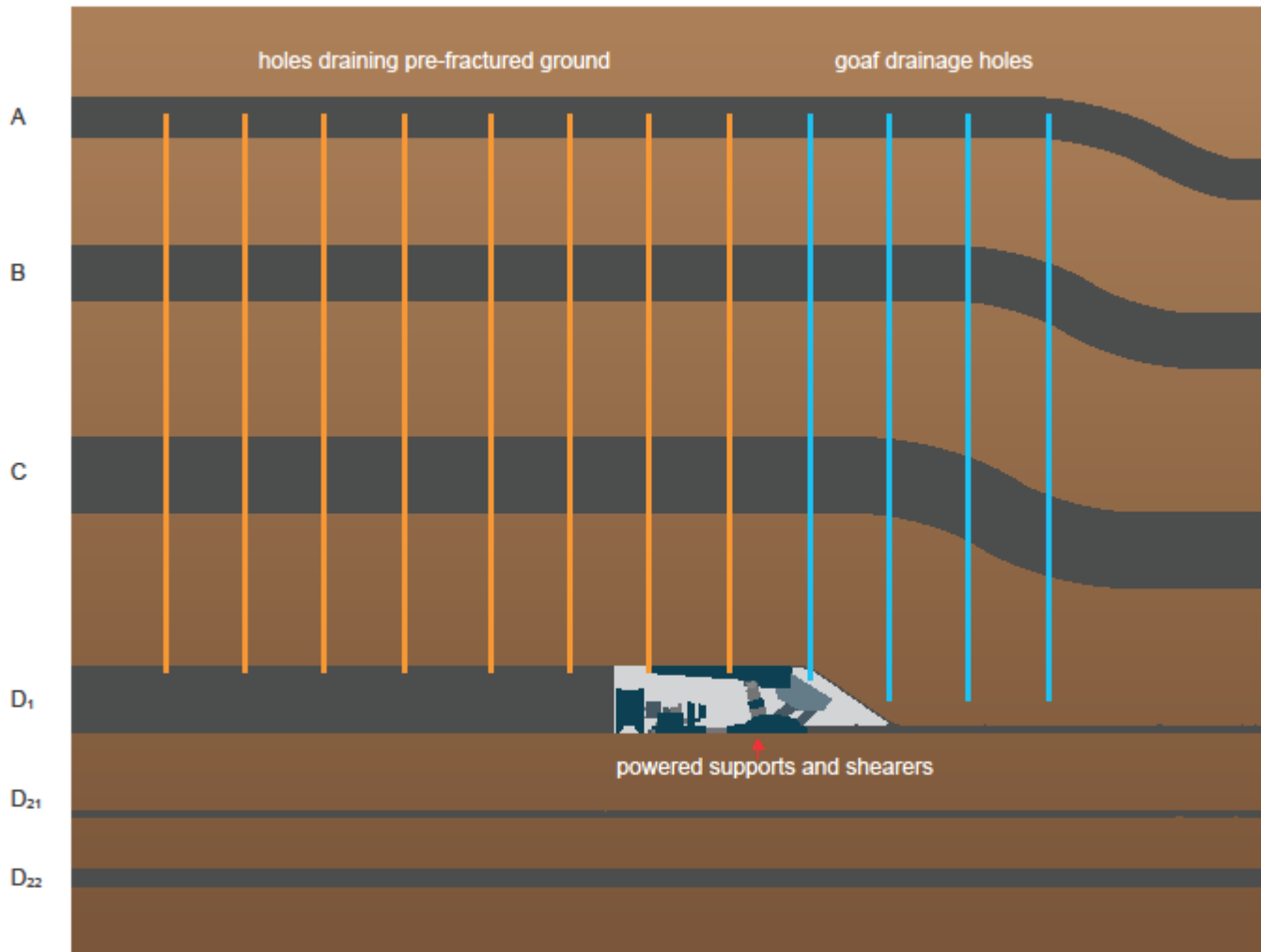


Figure 6: Mining the D<sub>1</sub> seam – elevation

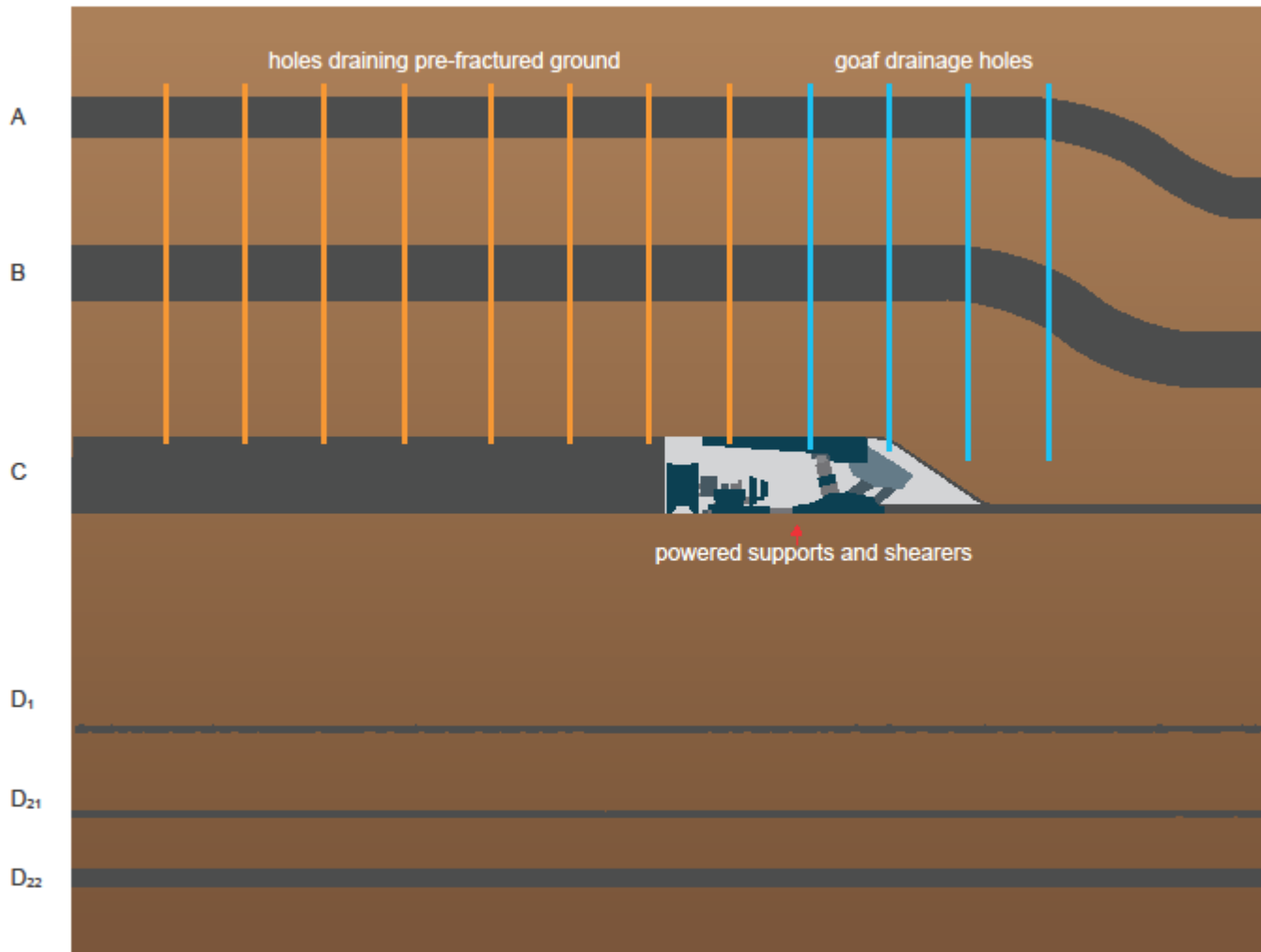
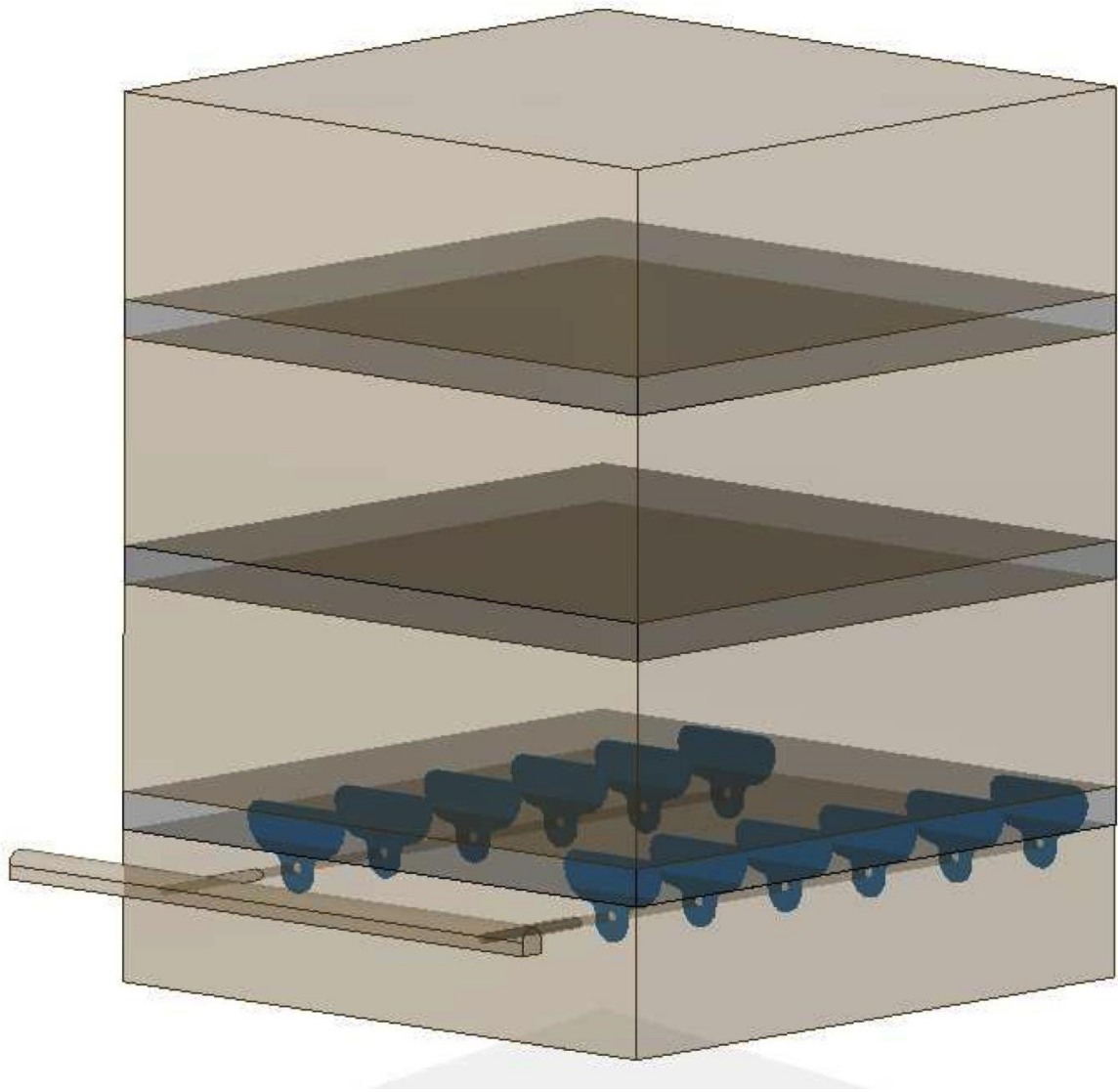
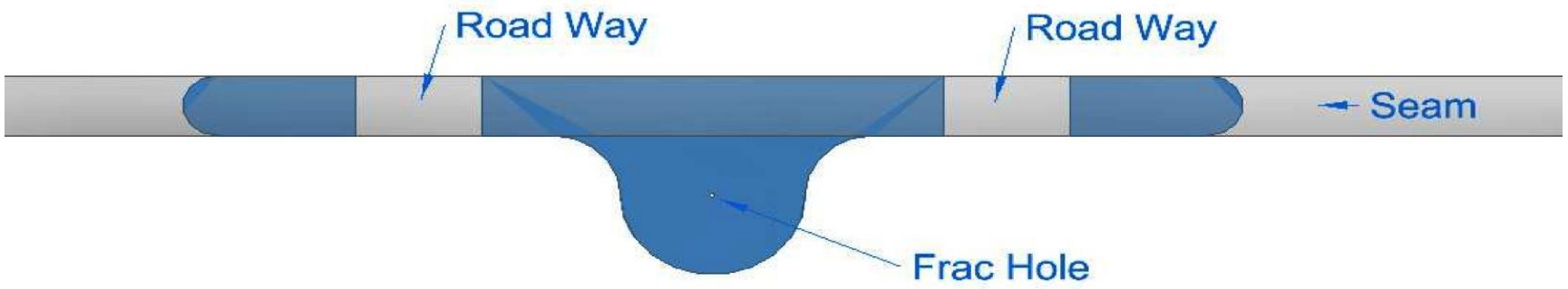
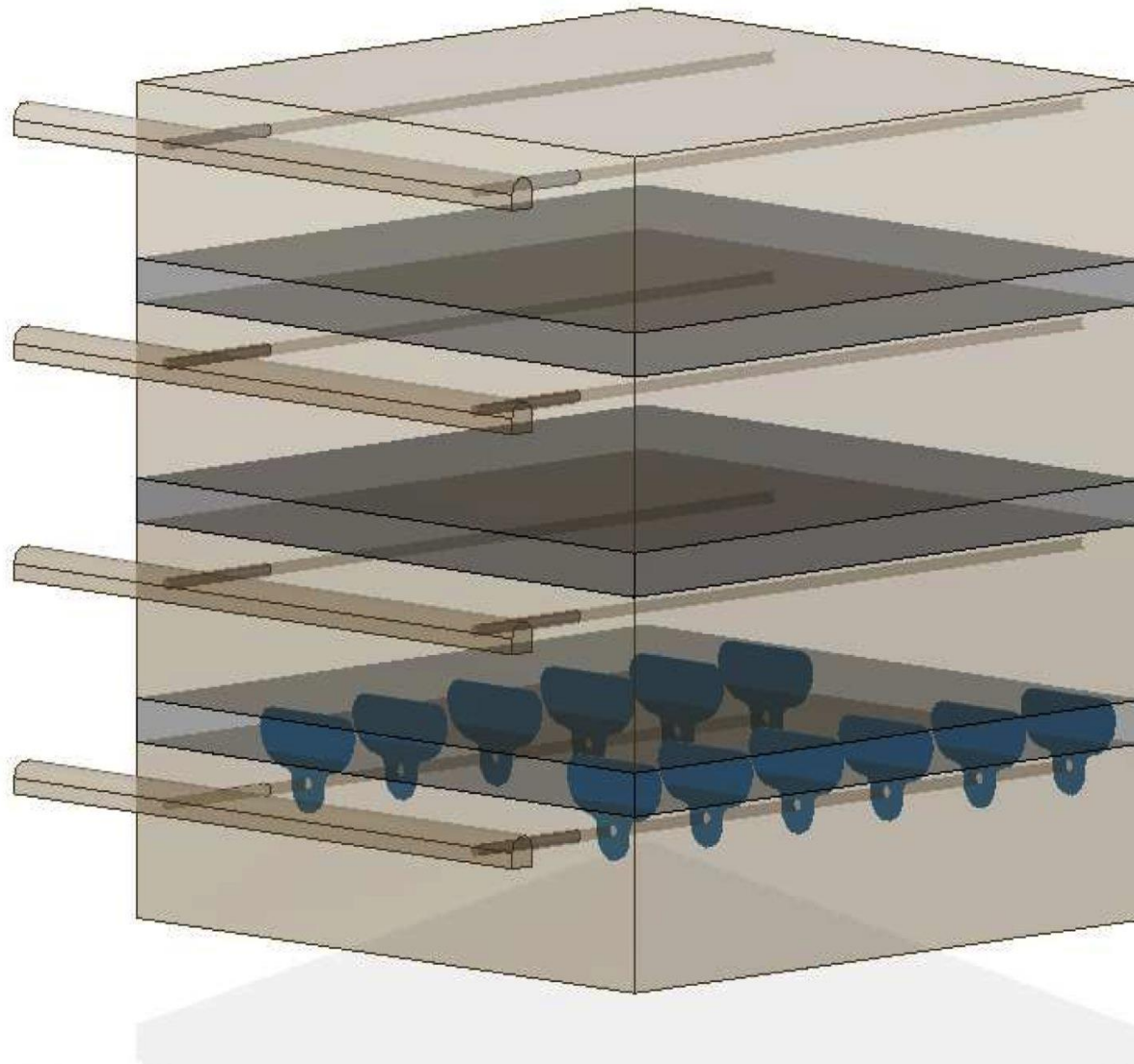


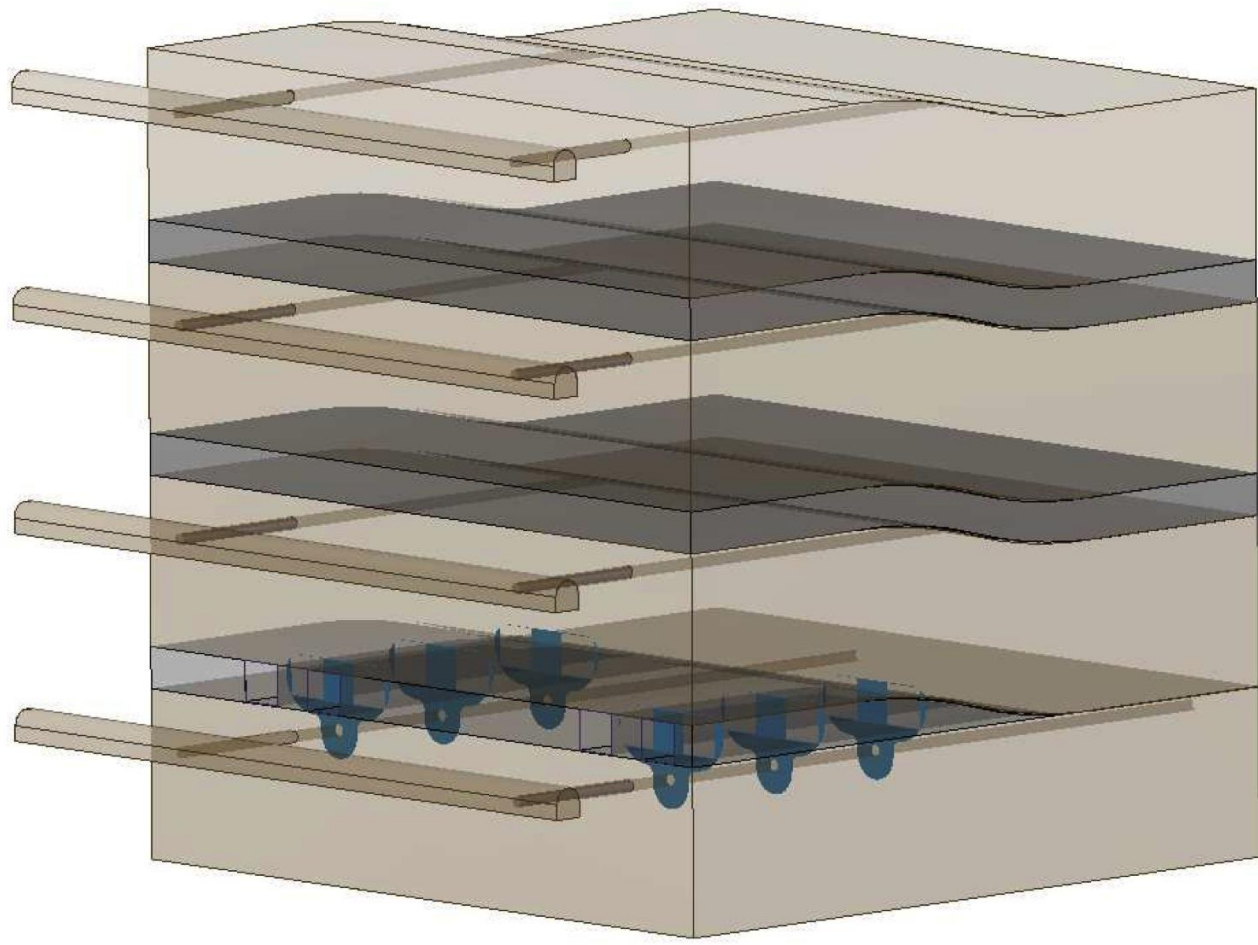
Figure 7: Mining the C seam – elevation











# Mining Method

- Multi level mining
- Improves reserve
- Need to mine and entry seam
- Uses mining to de stress other seams
- Need for good goaf drainage
- Consider all drainage from rock drivage



*Thank You*

**Sigra Pty Ltd**

**93 Colebard St West, Acacia Ridge, Brisbane Queensland 4110, Australia**

**Tel: +61 (7) 3216 6344 Fax: +61 (7) 3216 6988**

**<http://www.sigra.com.au>**